

# **SOUTH PRODUCTION NOTES**

**January 4, 2014  
Midnight Shift**

**BASF EMPLOYEES  
43 Last Recordable  
188 Last Lost Time**

## **Please be aware of ice on the ground!**

**#1 MED AI-5637:** Continue making batches. Extruder pins were replaced Friday afternoon and the batches have improved. Also, a change in the amount of water has helped (10 less pounds).

**#1 RC / AI 5637:** Calciner lit and lined up to Trimer. Building bags of feed. Should start feeding by Saturday morning.

**Exhaust to Trimer**

**Afternoon Shift:** Recipe change (10 less pounds of water) added to the MOD. Also, extruder pins were changed out. Batches running better.

**Midnight Shift:**

**Day shift:**

**#2 MED line/ Cu-0602:** Will run on Monday morning with people from Beachwood. Afternoon Shift: Pulva and mixer recleaned, Nalco and caustic soda totes brought to the 3<sup>rd</sup> floor. Will walk through this weekend for final check.

**Midnight Shift:**

**Day Shift:**

**#2 RC/ clean up for Cu-0602:**

**Afternoon Shift:** No change

**Midnight Shift:**

**Day shift:**

**Exhausting to**

**New Pfaudler / D 1795 NAQ:** Running. We will switch D 1795 to the Old Pfaudler this weekend (Saturday). Will make one last batch on 11-7 shift Saturday morning, then rinse out.

**Afternoon Shift:** batch 303 made, can feed at 2:00 am.

**Midnight shift:**

**Day shift:**

**Tank 7 / AMT for D-1795 NAQ:** Will need to make next tank by Saturday morning day shift.

**Afternoon Shift:** Make next tank Saturday day shift.

**Midnight shift:**

**Day shift:**

**#3 MED line / D-1795 NAQ:** Extruder/mixer/pulva on hold. Feeding D 1795 buggies to dryer through floor. Keep feeding as buggies are available and start feeding dried materil to RC hopper when calciner ready.

**Afternoon Shift:** Continue feeding buggies

**Midnight Shift:**

**Day shift:**

**#3 RC /Next D-1795 NAQ:** Will start feed if calciner stays lit.

**Exhausting to CTO**

**Afternoon Shift:** Electrician hopefully corrected problem of calciner kicking out. Trying to start feed end of afternoon shift.

**Midnight shift:**

**Day shift:**

**Abbe Blender / D-5206:** We are out of HF solution.

**National Dryer / 5206 :** Done.

**Afternoon Shift:** No change

**Midnight shift:** No change. See note above.

**Day shift:** Soda blasting to be coordinate by Bill Grodecki.

**#4 RC / Cleaning for Ni-2458:** Cleaning began on spiral, calciner, syntron and screener. Will need to button up equipment, clean off calciner hopper, and plan to run alumin sand through this weekend. Bill Grodecki will be on site Saturday morning to help coordinate.

**Exhaust to 4 DC**

**Afternoon Shift:** No change (see above)

**Midnight shift:**

**Day shift:**

**PK Blender / 4010:** Completed/Blender needs to be cleaned.

**Afternoon Shift:** PK was rinsed, solution tank and lines cleaned. Will perform final cleaning by Saturday afternoon.

**Midnight shift:**

**Day shift:**

**#5 RC / 4010:** Continue feeding bags.

**Exhaust to Trimer**

**Afternoon Shift:** Continue feeding. There was a partly damp bag hanging late 2<sup>nd</sup> shift. Make sure that material goes through before hanging next bag.

**Midnight shift:**

**Day shift:**

**Old Pfaudler D-1795:** Finish cleaning for D-1795. Should be ready to impreg by Saturday

**Afternoon Shift:** D 0756 extrusions were rinsed, need to thoroughly clean and get ready for D 1795. Midnight shift operator assigned.

**Midnight shift:**

**Day shift:**

**#6 - RC / D-0756:** The bags that come off of this calciner need to be check weighed in building 31 and recorded on the log sheet. MAKE SURE THAT WE TAPE SHUT THE SAMPLE JARS. Maintain 250 lbs/hr. Do not forget about bag and drum to be refed and bag that needs to be topped off on 1<sup>st</sup> floor of B-27 by #6 RC.

**Exhaust to Sly Scrubber**

**Afternoon shift:** Continue. Midnight shift will work on finishing the top-off and re-feed bags (See Rob)

**Midnight shift:**

**Day Shift:**

**Tower 3 / Cu-1986:** Loaded and running

**Tower 6 / E-474:** On Hold/B Grodecki is aware of the problems. Will slowly let tower cool down and unload this weekend. Grodecki will be here on Saturday and will update status.

**Afternoon shift:** See above

**Midnight Shift:**

**Day shift:**

**Harrop Kiln - Al-3921 T 3/16":** Down...saggers will need to be removed. Also, parts from the harrop screener were used on TK #2 screener.

**Midnight Shift:** No change.

**North Screener / Cu-0860:** Continue/15-16 totes

**Afternoon Shift:** Overhead

**Midnight shift:**

**Day shift:**

**South Screener / Cu-0860:** Continue. 15-16 totes

**Afternoon Shift:**

**Midnight shift:**

**Day shift:**

**HC-11 Tanks / Cu 5020:** Completed.

**Afternoon Shift:**

**Midnight shift:** No change. We will need to make sure that maintenance can repair/replace the pump in Tank 6.

**Day shift:** Pump on tank 2 was cleaned and ready to replace.

**#2662 Pill Machine / Al-3917 3/16:** Finished. Holding for decision to switch to 3915.

**#2664 Pill Machine / Al-3917 3/16:** Finished. Holding for decision to switch to 3915.

**Tunnel Kiln #2 / BE-0101 Extrusions:** Completed.

**Afternoon Shift:** Screening completed

**Midnight shift:**

**Day shift:**

**Tunnel Kiln #4 / Cu-0540:** Preparing the Kiln for Cu-0540.

**Afternoon Shift:** Continue loading and unloading

**Midnight shift:**

**Day shift:**